Consolidated Alloys Resincore Solders - Medium Grade

Consolidated Alloys

Chemwatch: **8140-69** Version No: **5.1.1.1**

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 28/05/2013 Print Date: 27/03/2015 Initial Date: Not Available S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier Product name Consolidated Alloys Resincore Solders - Medium Grade Synonyms 25/3Ag/10Bi/62, 30/70, 40/60, 50/50, Resincore Solders - Medium Grade Other means of identification Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Used for lower melting point soldering operations.

Details of the manufacturer/importer

Registered company name	Consolidated Alloys	
Address	32 Industrial Avenue Thomastown 3074 VIC Australia	
Telephone	+61 3 9359 5811	
Fax	+61 3 9359 4076	
Website	Not Available	
Email	Not Available	

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the Model WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	0		
Toxicity	2		0 = Minimum
Body Contact	0		1 = Low 2 = Moderate
Reactivity	0		3 = High
Chronic	3		4 = Extreme

Poisons Schedule	Not Applicable
GHS Classification [1]	Acute Toxicity (Oral) Category 4, Acute Toxicity (Inhalation) Category 4, Skin Sensitizer Category 1, Reproductive Toxicity Category 1A, STOT - RE Category 2, Acute Aquatic Hazard Category 1, Chronic Aquatic Hazard Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

Label elements

GHS label elements







SIGNAL WORD DANGE

Hazard statement(s)

(-)				
H302	Harmful if swallowed			
H332 Harmful if inhaled				
H317	May cause an allergic skin reaction			
H360	May damage fertility or the unborn child			

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H373	May cause damage to organs through prolonged or repeated exposure	
H400	Very toxic to aquatic life	
H410	Very toxic to aquatic life with long lasting effects	

Precautionary statement(s) Prevention

P270 P273	Do not eat, drink or smoke when using this product. Avoid release to the environment.	
P280	Wear protective gloves/protective clothing/eye protection/face protection.	
P271	e only outdoors or in a well-ventilated area.	
P260	Do not breathe dust/fume/gas/mist/vapours/spray.	
P201	Obtain special instructions before use.	

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/attention.	
P302+P352	IF ON SKIN: Wash with plenty of water and soap	
P314	et medical advice/attention if you feel unwell.	
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.	
P362+P364	Take off contaminated clothing and wash it before reuse.	
P391	Collect spillage.	
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.	

Precautionary statement(s) Storage

P405 Store locked up.

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised chemical landfill or if organic to high temperature incineration

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name	
Not Available	NotSpec.	solder wire alloy consisting of	
Not Available	NotSpec.	In use, product generates	
7440-31-5	NotSpec.	<u>tin fume</u>	
7439-92-1.	NotSpec.	<u>lead fumes</u>	
Not avail.	NotSpec.	rosin core solder decomposition products	
In use, product generates			

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	 DO NOT attempt to remove particles attached to or embedded in eye. Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. Seek urgent medical assistance, or transport to hospital.
Skin Contact	If skin or hair contact occurs: Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation. In case of burns: Quickly immerse affected area in cold running water for 10 to 15 minutes. Bandage lightly with a sterile dressing. Treat for shock if required. Lay patient down. Keep warm and rested. Transport to hospital, or doctor.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	Not considered a normal route of entry. If poisoning occurs, contact a doctor or Poisons Information Centre.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced

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particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- > Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

- Gastric acids solubilise lead and its salts and lead absorption occurs in the small bowel.
- ▶ Particles of less than 1 um diameter are substantially absorbed by the alveoli following inhalation.
- Lead is distributed to the red blood cells and has a half-life of 35 days. It is subsequently redistributed to soft tissue & bone-stores or eliminated. The kidney accounts for 75% of daily lead loss; integumentary and alimentary losses account for the remainder.
- Neurasthenic symptoms are the most common symptoms of intoxication. Lead toxicity produces a classic motor neuropathy. Acute encephalopathy appears infrequently in adults. Diazepam is the best drug for seizures.
- Whole-blood lead is the best measure of recent exposure; free erythrocyte protoporphyrin (FEP) provides the best screening for chronic exposure. Obvious clinical symptoms occur in adults
 when whole-blood lead exceeds 80 ug/dl.
- ▶ British Anti-Lewisite is an effective antidote and enhances faecal and urinary excretion of lead. The onset of action of BAL is about 30 minutes and most of the chelated metal complex is excreted in 4-6 hours, primarily in the bile. Adverse reaction appears in up to 50% of patients given BAL in doses exceeding 5 mg/kg. CaNa2EDTA has also been used alone or in concert with BAL as an antidote. D-penicillamine is the usual oral agent for mobilisation of bone lead; its use in the treatment of lead poisoning remains investigational. 2,3-dimercapto-1-propanesulfonic acid (DMPS) and dimercaptosuccinic acid (DMSA) are water soluble analogues of BAL and their effectiveness is undergoing review. As a rule, stop BAL if lead decreases below 50 ug/dL; stop CaNa2EDTA if blood lead decreases below 40 ug/dL or urinary lead drops below 2 mg/24hrs.

[Ellenhorn & Barceloux: Medical Toxicology]

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

 Determinant
 Index
 Sampling Time
 Comments

 1. Lead in blood
 30 ug/100 ml
 Not Critical

 2. Lead in urine
 150 ug/gm creatinine
 Not Critical
 B

 3. Zinc protoporphyrin in blood
 After 1 month exposure
 B

B: Background levels occur in specimens collected from subjects NOT exposed.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area
- Do NOT direct a solid stream of water or foam into burning molten material; this may cause spattering and spread the fire.

Special hazards arising from the substrate or mixture

Fire Incompatibility

None known

Advice for firefighters

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves in the event of a fire.
- Prevent, by any means available, spillage from entering drains or water courses.
- Fire Fighting

 Use fire fighting procedures suitable for surrounding area.
 - ▶ DO NOT approach containers suspected to be hot.
 - ▶ Cool fire exposed containers with water spray from a protected location.
 - ▶ If safe to do so, remove containers from path of fire.

Fire/Explosion Hazard

Not considered a significant fire risk, however containers may burn.

Decomposition may produce toxic fumes of; metal oxidesMay emit poisonous fumesMay emit corrosive fumes.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Minor Spills

- ▶ Clean up all spills immediately
- Secure load if safe to do so.
- Bundle/collect recoverable product.
 Collect remaining material in containers with covers for disposal.

If molten

- Contain the flow using dry sand or salt flux as a dam.
- All tooling (e.g., shovels or hand tools) and containers which come in contact with molten metal must be preheated or specially coated, rust free and approved for such use.

Major Spills

- Allow the spill to cool before remelting scrap.Minor hazard.
- Clear area of personnel.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ Wear physical protective gloves e.g. Leather.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

SECTION 7 HANDLING AND STORAGE

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Precautions for safe handling

Avoid generating and breathing dust.

- ▶ Limit all unnecessary personal contact.
- Wear protective clothing when risk of exposure occurs.
- Safe handling

 Use in a well-ventilated area.
 - ▶ Atmosphere should be checked against exposure standards
 - Avoid contact with incompatible materials.
 - ▶ When handling, **DO NOT** eat, drink or smoke
 - Always wash hands with soap and water after handling.

Other information

Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container

- ▶ Check that containers are clearly labelled
- ▶ Packaging as recommended by manufacturer.

Storage incompatibility

Avoid storage with oxidisers

Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.

PACKAGE MATERIAL INCOMPATIBILITIES

Not Available

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	tin fume	Tin, metal	2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	lead fumes	Lead, inorganic dusts & fumes (as Pb)	0.15 mg/m3	Not Available	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
tin fume	Tin	6 mg/m3	67 mg/m3	400 mg/m3
lead fumes	Lead	0.15 mg/m3	120 mg/m3	700 mg/m3

Ingredient	Original IDLH	Revised IDLH
solder wire alloy consisting of	Not Available	Not Available
In use, product generates	Not Available	Not Available
tin fume	Unknown mg/m3 / 400 mg/m3 / Unknown ppm	25 mg/m3 / 100 mg/m3
lead fumes	700 mg/m3	100 mg/m3
rosin core solder decomposition products	Not Available	Not Available

Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Appropriate engineering

Process controls which involve changing the

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure

Personal protection

controls











- ▶ Safety glasses with side shields; or as required,
- ▶ Chemical goggles.

Eye and face protection

Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly.

Skin protection

See Hand protection below

Hands/feet protection

Wear physical protective gloves, e.g. leather Wear safety footwear.

Body protection

See Other protection below

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Other protection

Overalls.

Eyewash unit.

632

Thermal hazards

Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

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Material	СРІ
BUTYL	Α
NEOPRENE	Α
NEOPRENE/NATURAL	Α
NITRILE	Α
PE	Α
PE/EVAL/PE	Α
PVC	Α
TEFLON	Α
VITON	Α
NATURAL RUBBER	В
NATURAL+NEOPRENE	В

^{*} CPI - Chemwatch Performance Index

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AE-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AE-AUS P2	-	AE-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AE-AUS / Class 1 P2	-
up to 100 x ES	-	AE-2 P2	AE-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

F-7			
Appearance	Silver-grey odourless solid; insoluble in water.		
Physical state	Manufactured	Relative density (Water = 1)	Not Applicable
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	180-250	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Applicable
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution	Not Applicable
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

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Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

Mutagenicity

SECTION 11 TOXICOLOG	GICAL INFORMATION		
Information on toxicologic	cal effects		
Inhaled	Inhalation of dusts, generated by the material, during the course of normal handling, may be harmful. The inhalation of small particles of metal oxide results in sudden thirst, a sweet, metallic foul taste, throat irritation, cough, dry mucous membranes, tiredness and general unwellness. Headache, nausea and vomiting, fever or chills, restlessness, sweating, diarrhoea, excessive urination and prostration may also occur. 512apbfume		
Ingestion	Not normally a hazard due to physical form of product. Considered an unlikely route of entry in commercial/industrial environments		
Skin Contact	Skin contact does not normally present a hazard, though it is always possible that regarded as inert. Molten material is capable of causing burns.	occasionally ind	iividuals may be found who react to substances usually
Eye	Fumes from welding/brazing operations may be irritating to the eyes.		
Chronic	Principal routes of exposure include accidental contact with the molten metal and inhalation of fume arising as a consequence of the action of the flame on the rod / wire. Although fume generation rates are generally low, excessive heating of the material, well above its quoted melting point, may result in over-exposure. Lead, in large amounts, can affect the blood, nervous system, heart, glands, immune system and digestive system. Anaemia may occur. Chronic exposure to tin dusts and fume can result in substantial amounts being deposited in the lungs and result in reduced lung function and difficulty breathing. Chronic bismuth poisoning causes decreased appetite, weakness, rheumatic pain, diarrhoea, fever, foul breath, gum and skin inflammation. Even after exposure ceases there may be a blue line ("bismuth line") on the gums years later.		
Consolidated Alloys	TOXICITY	IRRITATION	
Resincore Solders - Medium Grade		Not Available	
	TOXICITY	IRRITATION	
tin fume	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available	
	Oral (rat) LD50: >2000 mg/kg ^[1]		
	TOXICITY	IRRITATION	
las I 6 mass	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available	
lead fumes	Inhalation (rat) LC50: >5.05 mg/l4 h ^[1]		
	Oral (rat) LD50: >2000 mg/kg ^[1]		
rosin core solder	TOXICITY	IRRITATION	
decomposition products	Not Available	Not Available	
Legend:	Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's msds. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances		
TIN FUME	No significant acute toxicological data identified in literature search.		
LEAD FUMES	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.		
ROSIN CORE SOLDER DECOMPOSITION PRODUCTS	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.		
Acute Toxicity	✓ Care	cinogenicity	0
Skin Irritation/Corrosion		productivity	Y
Serious Eye Damage/Irritation	STOT - Singl	le Exposure	0
Respiratory or Skin sensitisation	✔ STOT - Repeate	d Exposure	✓

Aspiration Hazard

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CMR STATUS

	REPROTOXIN	lead fumes	ILO Chemicals in the electronics industry that have toxic effects on reproduction	H A si
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SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal

- ▶ Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Management Authority for disposal.
- ▶ Bury residue in an authorised landfill.
- ▶ Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant



HAZCHEM

Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

tin fume(7440-31-5) is found on the following regulatory lists	"Australia Exposure Standards", "Australia Inventory of Chemical Substances (AICS)", "Australia Hazardous Substances Information System - Consolidated Lists"
lead fumes(7439-92-1.) is found on the following regulatory lists	"Australia Exposure Standards", "International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs", "Australia Inventory of Chemical Substances (AICS)", "Australia Hazardous Substances Information System - Consolidated Lists"
rosin core solder decomposition products(Not avail.) is found on the following regulatory lists	"Not Applicable"

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	N (tin fume)
Korea - KECI	Υ
New Zealand - NZIoC	Υ

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Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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